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RBW1205G00332-3G-03
Job Sheet 179104



25
9-17

Part No: RBW1205G00332-3G-03

Job Qty: 20 ea

DAS
21
9-20

Part Name: Quill



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Machining-3		18/12/18
110	Mori Seiki	12 pcs	9/24/18	9/24/18	0.00	6.00	MORI SL-154		18/12/18
120	QC	12 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Machining-4		18/12/18
150	QC	12 pcs	9/24/18	9/24/18	0.00	0.00	QC8 Machining-4		18/12/20
210	Packaging	12 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1		18/12/20
220	QC21-SA	12 Ea	9/24/18	9/24/18	0.00	0.00	QC21		18/12/20

Part Op 110 - 1-Machine as per folio FB918 FOLIO REV: _____ DWG REV: _____ 2-Debur

GA103

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	1.0800 ft (.09 ea)	90-Start up Operation	5123401

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	1	48	0

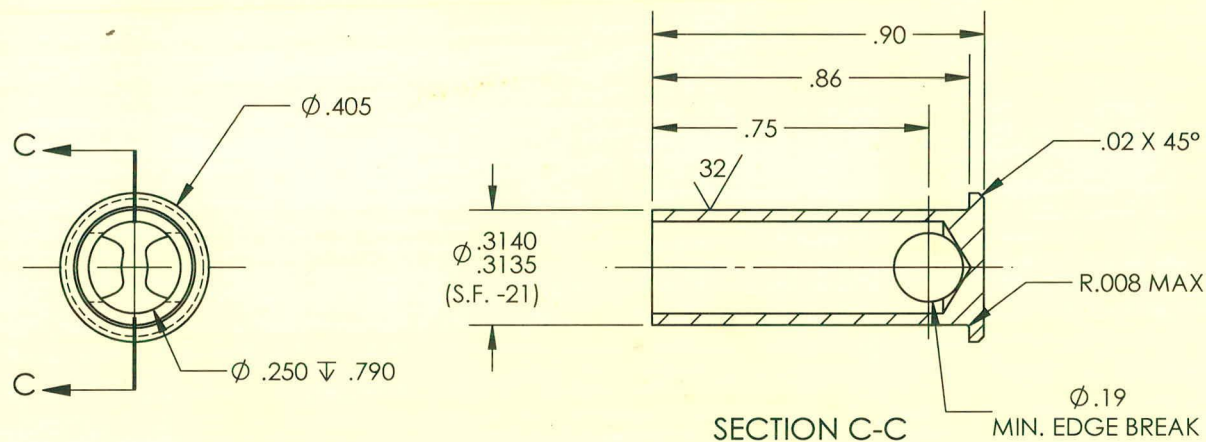
Part Specifications

Specifications could not be found.

Plex 9/17/18 9:19 AM dart.logan.david

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		REVISIONS			
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-03 ADDED THIS PART FOR REDESIGN.	3/2/2011	JAG	
2		-03 CH'D HOLE FROM Ø.20, CH'D LIMIT DIM FROM Ø.3135-.3139.	11/30/2011	RJC	DW



(-03)

QUILL

DART AEROSPACE	
TITLE MAIN GEAR BOX DRAIN TOOL	
DWG NO. RBW1205G00332-3G-03	REV 6
MAT'L 303/304 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: PERRITT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA
SCALE 2:1	DATE 2/23/2011
SHEET 3 OF 8	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

DART
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS				
		Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☐				
Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval			
Description Work Order Deviation		Disposition			Completed By			
					Lead hand / Supervisor Approval Verification			
					QC / QA Coordinator Approval			

FAULT CATEGORY

☐ Power Loss/Surge	☐ Positioned Wrong
☐ Folio/Program	☐ Outside Dimensions
☐ Grain	☐ Over/Under tolerance
☐ Weld	☐ Part Incorrect
☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Out of Sequence	☐ Part Moved
☐ Off-set	☐ Drawing
☐ Mislabeled	☐ Finish
☐ Fit/Function	☐ Misread
☐ Misaligned/off center	☐ Turning Sequence

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Container No: S139008



Part: RBW1205G00332 - 3G - 03

Job No: 179104

Serial No/Batch: S139008

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 12/19/18

Known Causes

Design
Material
Process
Tooling
Inspection
Training
Equipment
Environment
Human Factors
Communication
Documentation
Management
Supplier
Customer
Regulatory
Other

Pressure/Force

Bending

Control Not Concentrated

Cracks

Clamp/Jerk/Ripple/Wave

Cuffs

Crushing

Heat Treat

Wave/Twist in Tube

Mark/Charred

Other

OTHER

Temperature/Cont

Set-up

Load/Unload

Material Damage/Defect

Inspection Incomplete/Unqualified

Contamination

Counterparts

Cut Too Short

Instructions Incomplete/Unclear

Drill Holes

Other

OTHER